

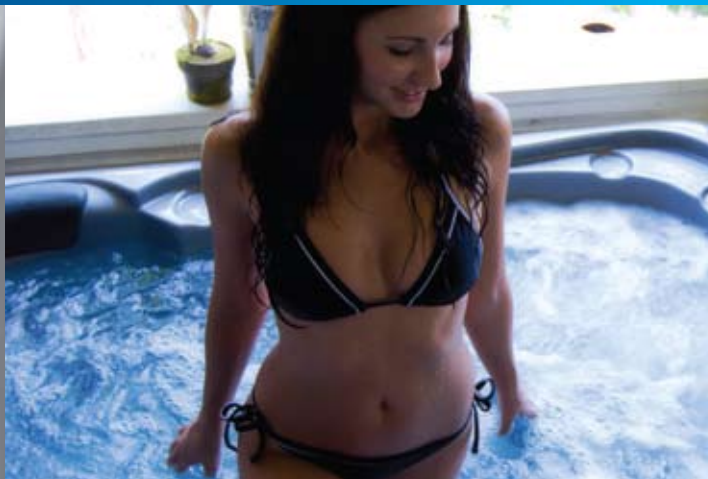


**Alps Spas**



2009

# ALPS SPAS





# Alps Spas

## WHY DO YOU WANT AN ALPS SPA?

**RELAXATION:** ALPS SPAS has designed ergonomic comfort into every seat, placing the jets to provide a complete hydrotherapeutic massage to relax your entire body.

**EVERYONE HAS A SPECIAL PLACE:** Neck, shoulders, upper, mid, and lower back, hips, calves, and foot massage ensure your personal pleasure.

**HEALTH:** Calm your day in the warm therapeutic water of your ALPS SPA, and get the best night's sleep of your life.

**FUN:** Seats are placed for all ages and body styles. There is fun for the whole family in an ALPS SPA.

**ELEGANT STYLING:** ALPS SPAS has designed an original 21st Century spa. Beautiful lines compliment the ergonomic seats to provide an exquisite spa to last through the years.

**ENERGY EFFICIENCY:** ALPS SPAS maximize heat retention with an exclusive TOTAL ENCAPSULATION SYSTEM that is energy efficient when new, but unlike other spas, will be just as energy efficient for years.

**BEAUTY THAT LASTS:** ALPS SPAS no wood construction and natural looking synthetic cabinetry create durable good looks that last.



# FEATURES

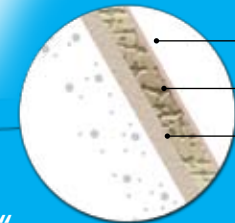
## STEEL FRAME

What you don't see is just as important as what you do. That is why all of our spas come with powder coated steel frames. These frames are not only stronger and lighter than conventional wood frames, they will not warp, rot or absorb water. It is easy to see why all our spas have a lifetime structural warranty.



## SHELL CONSTRUCTION

Our spa shells are formed from ABS backed acrylic for structural integrity and to greatly prevent the chances of delaminating years down the road. We then use environmentally friendly acrylic backing instead of layers of vinyl ester and fiberglass that emit harmful VOC gasses into the air. Finally, a layer of 2lb. foam is applied for added insulation. This keeps water and air lines securely in place, increasing water flow and preventing leaks.



ACRYLIC  
EXTRUDED  
ABS LAYER  
ACRYLIC BOND





## CABINET COLORS

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**Coastal Grey**



**Redwood**



**Cordova**

## SHELL COLORS

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**Metal Flake**



**Moonscape**



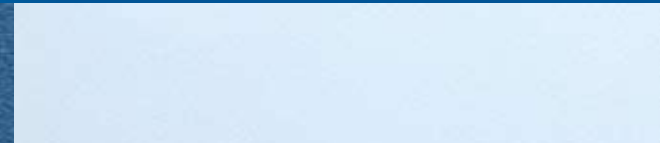
**Starry Night**



**Sterling Silver**



**Destin Blue**



**Oyster Pearl**



# FEATURES

## LED LIGHTING SYSTEMS

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Light up your life and your spa with any one of our LED light packages. From standard 9 bulb packages to deluxe perimeter and lighted waterfall packages, we will customize your spa to fit you. LED lighting is brighter, more efficient, and lasts longer than conventional and fiber optic lighting systems. All LED systems have multiple color settings to choose from. Upgraded light packages include more color choices and have special color wheel and disco settings.



# POLY-PLANAR® STEREO SYSTEM

Add quality sound to your spa with our deluxe Poly-Planar stereo system. This system has it all; AM/FM/CD, MP3 hook-ups for iPods and other devices, custom subwoofer for deep lows and two high end pop-up speakers for amazing mids and highs. Enjoy the convenience of a waterproof remote that not only controls all of the stereo functions but the spa functions as well. Poly-Planar Audio Systems are designed specifically for the harshest spa and marine environments. Unlike other stereo and speaker manufacturers, these systems are not automotive or home units that have been 'marinized' – they were engineered specifically to handle the chemicals and saltwater found in pools and spas.



# INNSBRUCK XLS



## INNSBRUCK XLS

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The Innsbruck XLS has all the appeal and power of spas two to three times its size. We took two of the most comfortable seating areas with the most beneficial hydrotherapy features and put them into one elegant unit that will fit anywhere in your home. So relax in the lounge, get a full upper body massage in the therapeutic hot seat or just soak in the step area and enjoy the powerful hip jets. Owning an Innsbruck brings meaning to the saying "good things come in small packages".





# INNSBRUCK XLS

52- Total hydrotherapy jets / seating 2-3 persons / 300 gallons / 1,136 liters

## Lounge

- 2- 6.5" 7 port twin spin jets
- 1- 6.5" directional cyclone jet
- 4- Direct pressure neck jets
- 6- Direct pressure calf jets
- 2- Micro foot jets

## Hot Seat

- 17- Direct pressure jets
- 2- Direct pressure hand jets

## Step and Floor Area

- 4- L.S. hip jets
- 2- L.S. foot jets

## Features

- Balboa AL9000 fully programmable control system
- 2- 5 hp pumps
- Balboa Ozone with Mazzei® injector
- 12 bulb main light with 7 color settings
- Built in Aqua rail waterfall
- 50 sq ft front load filter system

Powder coated galvanized steel frame construction

Solid ABS bottom

## Size and Weight Specs

Empty: 620 lbs/ 282 kg

Fill weight: 3,020 lbs/ 1,373 kg

Dimensions: 82.5"x66"x32" (H)  
2.1m x 1.67m x .81m (H)

## Wiring Specs

50 amp 220 breaker

50 amp disconnect

6/2 wire with ground

# CIARA XLS



## CIARA XLS

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Slip into the Ciara XLS and you will find total relaxation. The Ciara offers many different seating areas all ergonomically designed to provide maximum hydrotherapy to all parts of the body. Beautiful as it is versatile, the Ciara can fit through a 36" standard door allowing for easy installation in sunrooms, basements or screened porches without costly removal of doors, windows or walls.





## CIARA XLS

62- Total hydrotherapy jets / seating for 5 persons / 340 gallons / 1,287 liters

### *Lounge*

- 2- 6.5" 7 port twin spin jets
- 1- 6.5" directional cyclone jet
- 4- Direct pressure neck jets
- 6- Direct pressure calf jets
- 2- Micro foot jets

### *Hot Seat*

- 11- Direct pressure jets
- 4- Direct pressure neck and shoulder jets

### *Swing Seat*

- 2- 6.5" Vari swirl jets
- 3- Vertical micro lava jets

### *Bench Seat*

- 2- Directional cyclone jets

### *Floor Area and Step Area*

- 4- L.S. hip and lower back jets
- 2- L.S. foot jets
- 1- 5" 7 port twin spin foot massage jet

### *Features*

- Balboa AL9000 fully programmable control system
- 2- 6 hp pumps
- Balboa Ozone with Mazzei® injector
- 24 bulb main light with 7 colors
- 2- pop-up lighted mushroom waterfalls
- 50 sq ft front load filter system
- Powder coated galvanized steel frame construction
- Solid ABS bottom

### *Size and Weight Specs*

- Empty: 800 lbs/ 364 kg
- Fill weight: 3,300 lbs/ 1,500 kg
- Dimensions: 81.25"x78"x35" (H)
- 2.06m x 1.98m x .89m (H)

### *Wiring Specs*

- 60 amp 220 breaker
- 60 amp disconnect
- 6/2 wire with ground

# EVEREST XLS



## EVEREST XLS

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You will be amazed with the power and comfort of the Everest XLS. Submerge yourself in the comfortable lounge or therapeutic hot seat to relieve the stress and strain of daily life. Turn on the powerful whirlpool jets to create a relaxing current or use them as a high pressure massage for legs and lower back. The unique vertical jets located in the companion and swing seat provide a unique upward current that you will not find in most spas. Dual controls, foot massage dome and soothing water features are just a few of the other standard options you will find in the Everest XLS.





# EVEREST XLS

92- Total hydrotherapy jets / seats 6-7 persons / 500 gallons / 1,893 liters

## Lounge and Companion Seat

- 3- 6.5" 7 port twin spin jets
- 8- Direct pressure neck jets
- 12- Direct pressure calf jets
- 2- 6.5" Vari swirl cyclone jets
- 1- Vertical direct pressure lava jets
- 2- Micro foot jets

## Hot Seat

- 11- Direct pressure jets
- 4- Direct pressure neck and shoulder jets

## Bench Seats

- 2- 6.5" directional cyclone jets
- 1- 6.5" 7 port twin spin jet

## Swing Seat

- 2- 6.5" 7 port twin spin jets
- 3- Vertical direct pressure jets

## Floor Area and Step Area

- 3- Directional cyclone foot jets
- 2- 60 GPM whirlpool jets

## Features

- Balboa AL9000 fully programmable control system
- 3- 6 hp pumps
- Balboa Ozone with Mazzei® injector
- 24 bulb main light with 7 colors
- 2- pop-up lighted mushroom waterfalls
- 100 sq ft front load filter system
- Powder coated galvanized steel frame construction
- Solid ABS bottom
- Auxiliary remote

## Size and Weight Specs

- Empty: 950 lbs/432 kg
- Fill Weight: 4,250 lbs / 1,932 kg
- Dimensions: 90"x90"x37" (H)
- 2.28m x 2.28m x .93m (H)

## Wiring Specs

- 60 amp 220 breaker
- 60 amp disconnect
- 6/2 wire with ground



# K2 XLS



## K2 XLS

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Elegant, powerful and versatile best describes our newest model. The K2 is loaded with unique therapy seats; including a 43 jet total body massage seat, 360 degree foot massage, reverse neck seat and multiple cool down and companion seats. This spa provides unsurpassed power and quality with many features you will not find in other hot tubs; such as dual remotes, seating for eight and multiple lighting and water features.





## K2 XLS

109- Total hydrotherapy jets / seats 8 persons / 525 gallons / 1,987 liters

### *Companion Seats*

- 2- 6.5" 7 port twin spin jets
- 2- 6.5" Directional jet
- 6- Direct pressure neck jets
- 2- Directional micro jets
- 1- L.S. jet

### *Extreme Hydrotherapy Seat*

- 2- 5" 7 port twin spin jets
- 6- Directional micro jets
- 21- Direct pressure jets
- 2- Direct pressure hand jets

### *Reverse Neck and Buddy Seats*

- 12- Direct pressure jets
- 2- 6.5" Vari swirl jets
- 4- Neck and hand jets

### *Bench Seat*

- 3- 6.5" Directional jets

### *Swing Seat*

- 12- Direct pressure jets
- 2- Direct pressure hip jets

### *Foot Dome*

- 6- Micro jets

### *Features*

- Balboa AL9000 fully programmable control system
- 3- 6 hp pumps
- Balboa Ozone with Mazzei® injector
- 24 bulb main light with 7 colors
- 2- Half moon lighted waterfalls
- 100 sq ft front load filter system
- Powder coated galvanized steel frame construction
- 3/8" thick solid ABS bottom
- Auxiliary remote

### *Size and Weight Specs*

- Empty: 950 lbs/432kg
- Fill Weight: 4,450lbs/2,023kg
- Dimensions: 90"x90"x37"(H)  
2.28m x 2.28m x .93m(H)

### *Wiring Specs*

- 60 amp 220 breaker
- 60 amp disconnect
- 6/2 wire with ground



# MATTERHORN SWIM SPA



## PORTABLE SWIM SPA

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The possibilities are “literally” endless in the Matterhorn swim spa. Indulge yourself in this sleek and elegant unit that has all the hydrotherapy benefits of a top of the line hot tub, but that also allows you to enjoy year round swimming and aquatic exercise. The Matterhorn boasts a sturdy steel frame, solid 1/2” ABS bottom and angle iron bracing throughout the acrylic shell. However, the Matterhorn is not only brawn but beauty as well. With seating for six, large entry steps on both sides and multiple cabinet and acrylic colors you can rest easy knowing you have purchased a quality product to enjoy through the years.





# SWIM SPA

45- Total hydrotherapy jets / seats 6 persons / 2,000 gallons / 7,571 liters  
2- Professional Badu swim jets

## *Therapeutic Seat 1*

17- Direct pressure massage jets

## *Therapeutic Seat 2*

8- Direct pressure massage jets

2- Master massage 7 port twin spin jets

## *Bench Seats*

6- Direct pressure massage jets

## *Swim Jets*

2- Badu professional swim jets (fully adjustable from 100 GPM to 400 GPM)

## *Features*

ALPS 4000 deluxe control with dual 5.5 kw heater (11 kw total).

1- 6.5 hp motor operating therapeutic seats

2- 6.0 hp motors operating the swim jets

Deluxe lighting kit: includes one - 12 bulb main light, six perimeter lights and four lighted half moon waterfalls

Dual 50 sq ft front access filter and skimmer system

Stainless steel jets

Solid ABS bottom

Fully synthetic insulated paneling

Powder coated steel frame construction with solid ½" ABS bottom (lifetime warranty)

## *Size and Weight Specs*

Empty: 2,700 lbs / 1,227 kg

Fill weight: 19,500 lbs / 8,864 kg

Dimensions: 15'4"x94"x50" (H)  
4.67m x 2.39m x 1.27m (H)

## *Wiring Specs*

60 amp 220 breaker

60 amp disconnect

6/2 wire with ground

# MATTERHORN SWIM SPA

## IN-GROUND SWIM SPA

Get custom! Looking for an in-ground look with all the hydrotherapy benefits of a portable? The Matterhorn is now available in an in-ground kit. Installation is made simple with our pre-plumbed shell and high quality outdoor equipment. Choose from an array of custom lighting and shell colors to add that special look to your backyard. Ponds, waterfalls and custom decking will also help create a natural unique look to your own private oasis.



# SPECIAL FEATURES

## Jet Line Up

All jets are fully adjustable



**Whirlpool Jet**



**6.5"  
7 port  
Twin Spin**



**6.5"  
Vari Swirl**



**6.5"  
Directional**



**5"  
7 port  
Twin Spin**



**5"  
Directional**



**4"  
L.S.**



**3"  
Micro**



**2"  
Direct  
Pressure**

## Filtration/Purification



### **Mazzei® injector**

- properly mixes O<sub>3</sub> gas into the water



### **Check valve**

- allows for 100% filtration in filter and heating cycles



### **Del ozone**

- Injects O<sub>3</sub> into the spa for cleaner, healthier water chemistry

## Water Features



**Pop-up mushroom  
waterfall**



**Half moon  
waterfall**



**Aqua rail  
waterfall**



2009